

Chameleon® Masterbatch

Instructions for Use

Chameleon® Masterbatch pellets can be dosed into the main polymer initially at around 3% to 6% let down addition rate, depending on the colour strength required. Increase or decrease dosing according to colour strength required.

Moulding or Extrusion temperatures should be kept under 220°C including during heating in the barrel.

Keep dwell times short, to avoid damaging the masterbatch.

As thermochromic and Photochromic masterbatches are semi-opaque, the thicker the plastic item being moulded, the stronger the colour will be.

Preferably use the clearest plastic possible; this will result in the best final colours.

Store in cool, dry, dark conditions.